

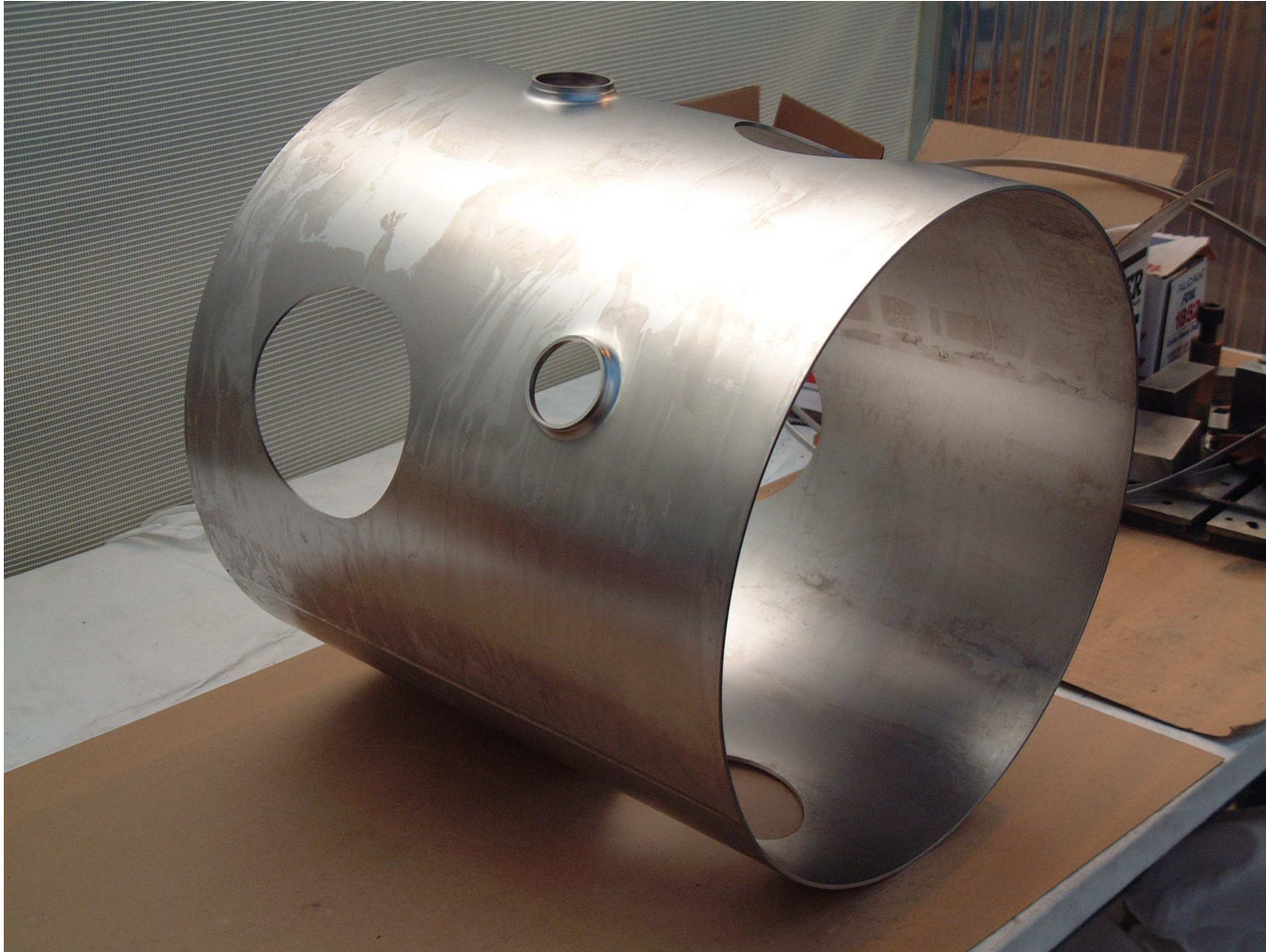
2-cell Spoke Cavity Fabrication

Joel Fuerst
Argonne National Laboratory

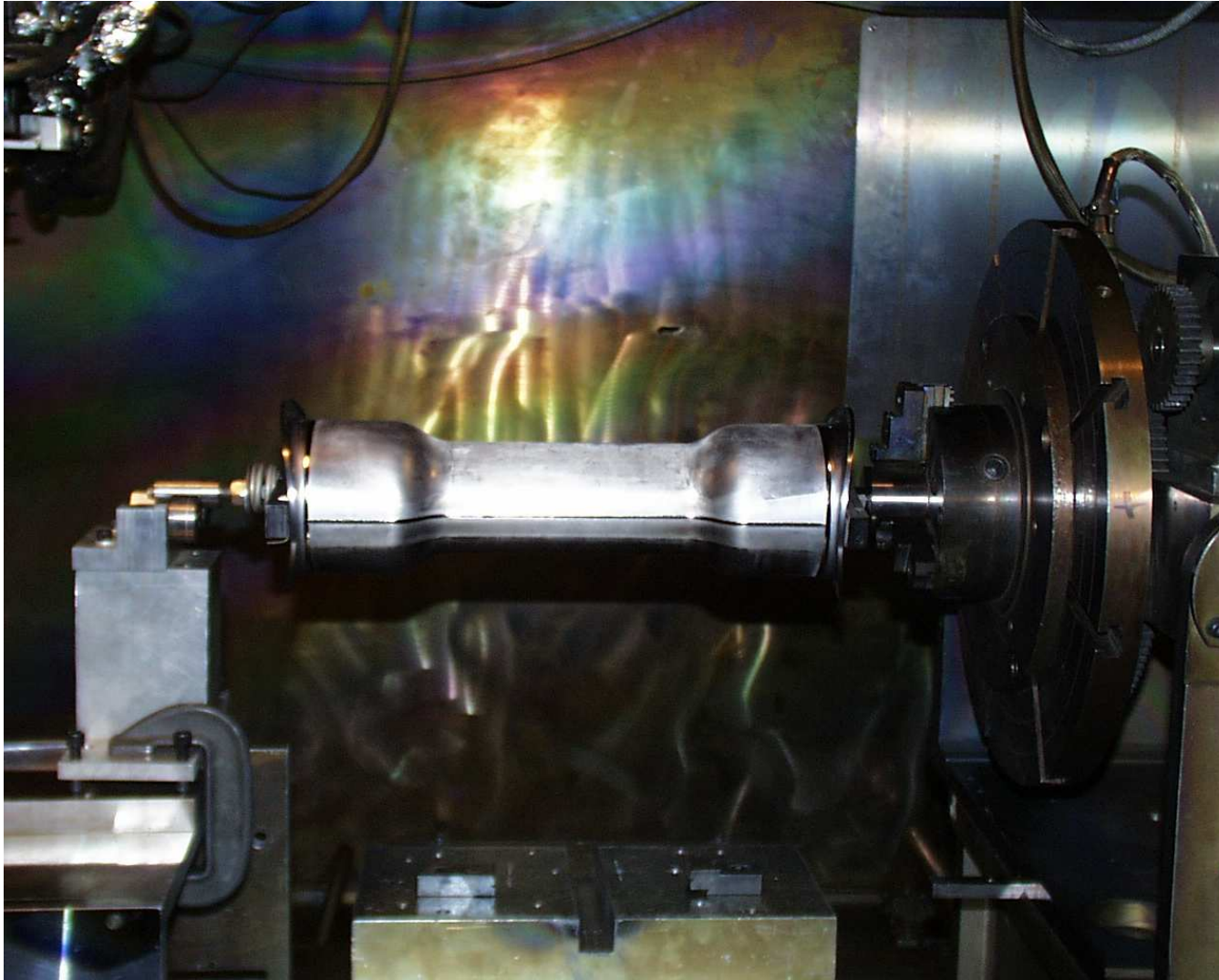
Rolling the Nb shell



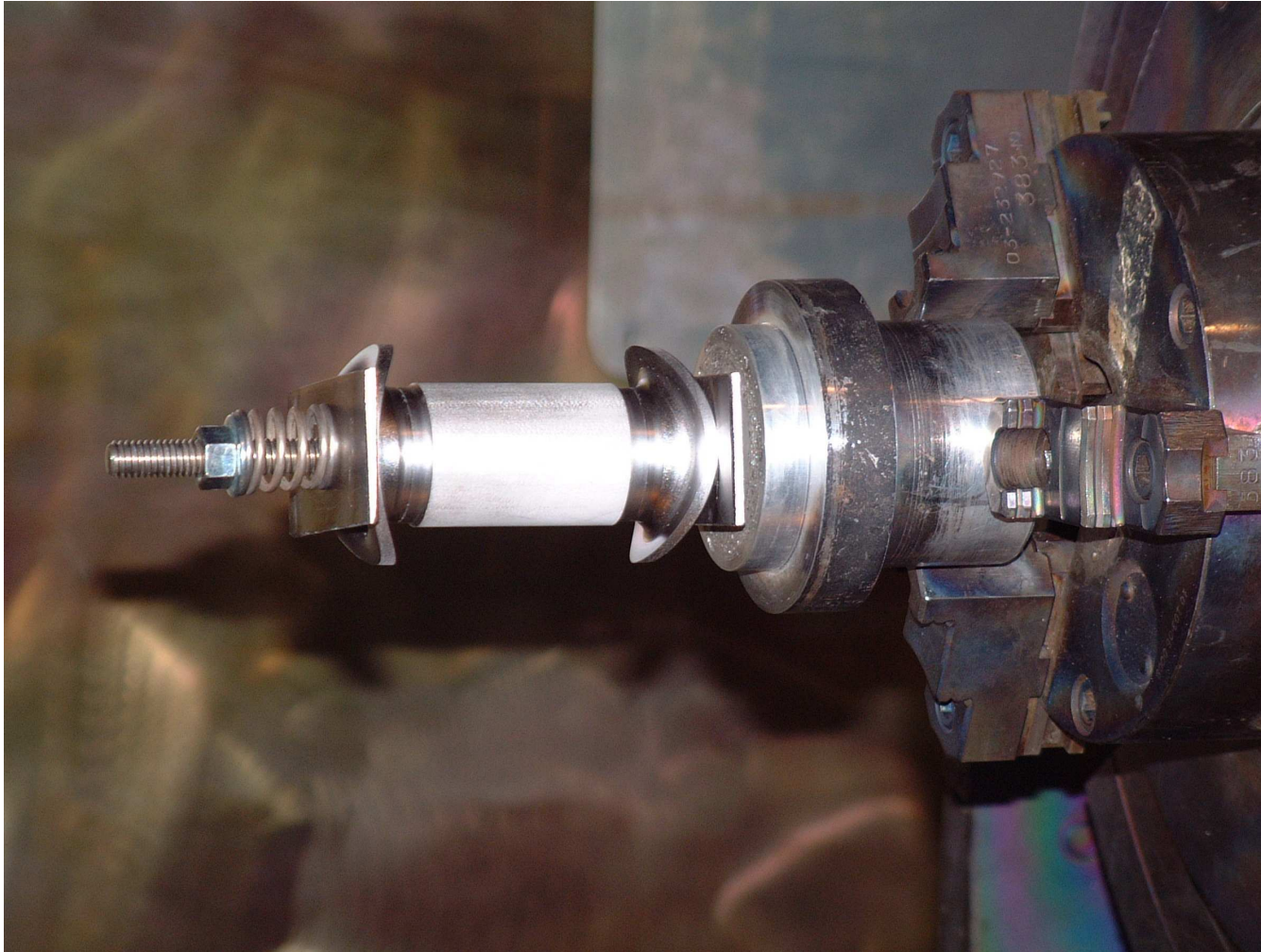
Completed Nb shell with pulled ports and spoke bores



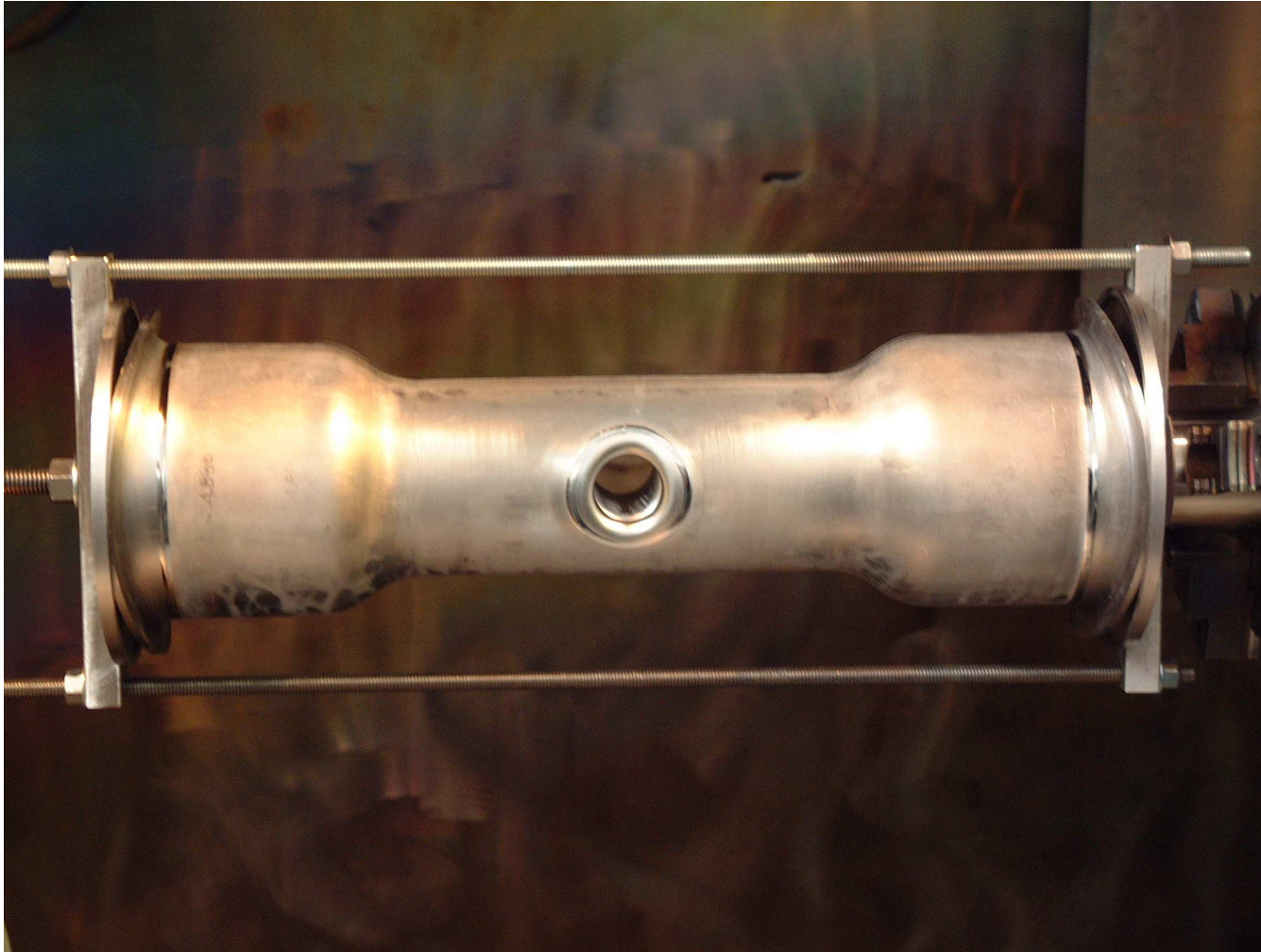
Setup for spoke end transition saddle weld



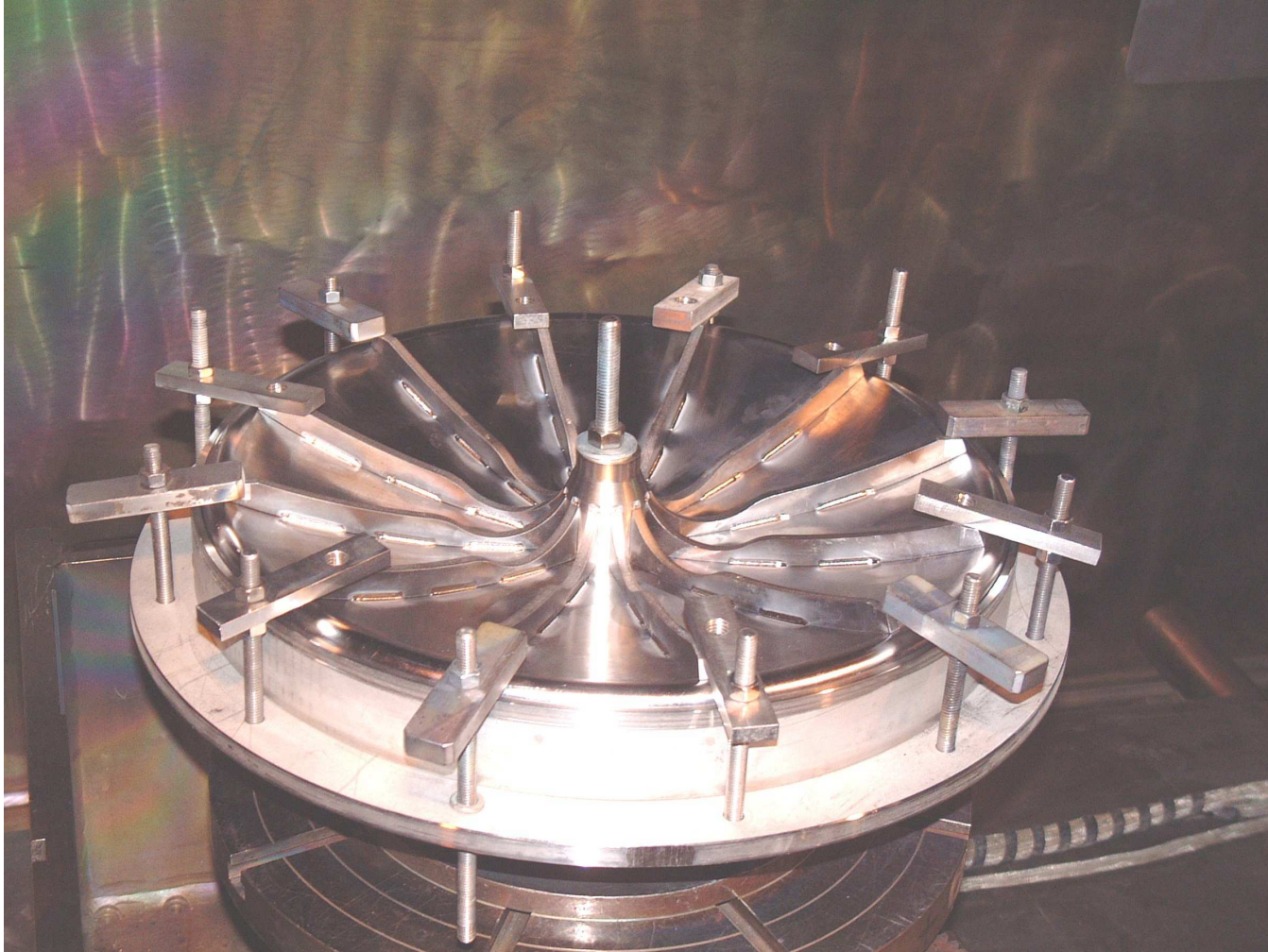
Beam tube transition saddles



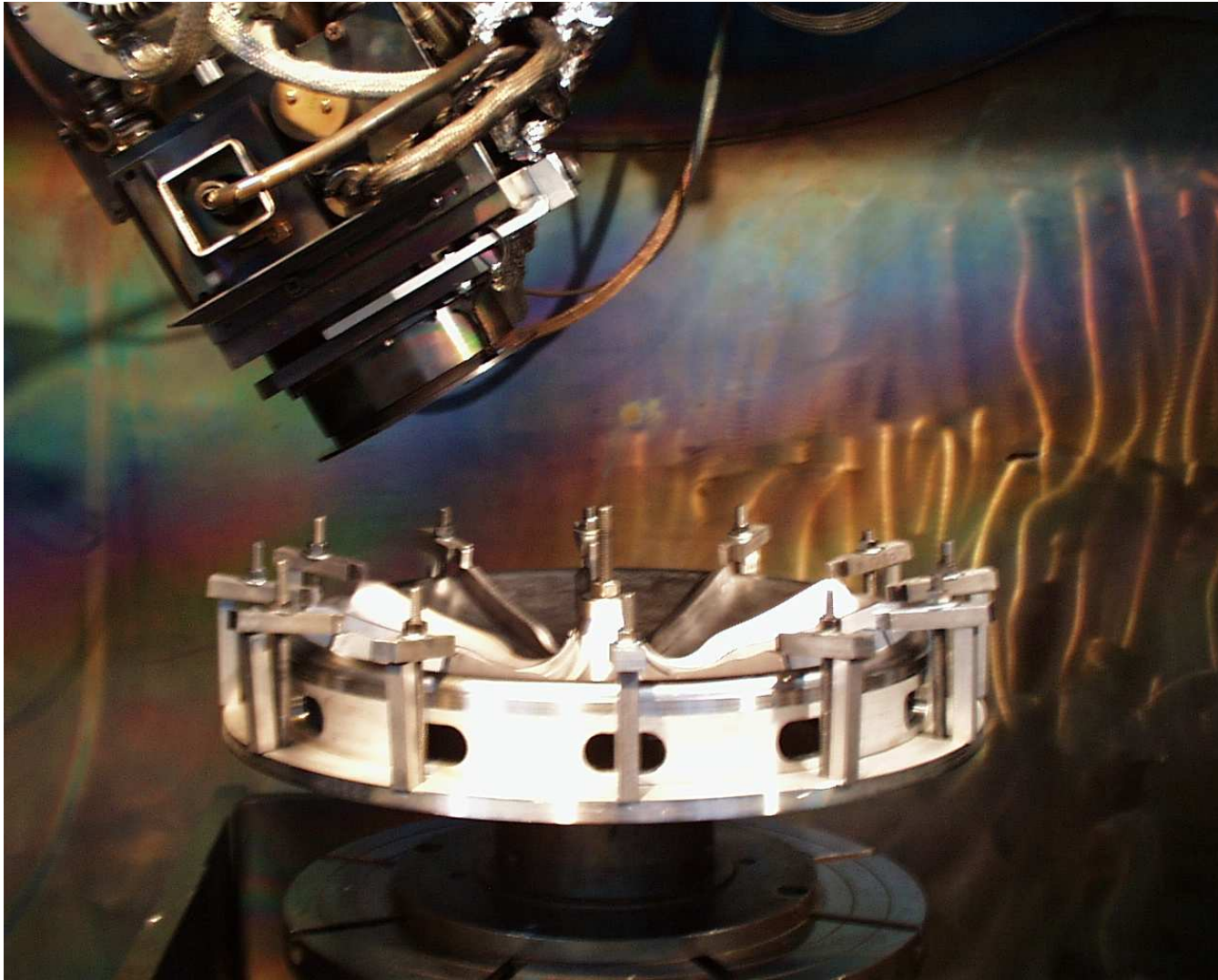
Spoke with end transition saddles and beam tube



Endwall gusset fixturing



Setup for endwall gusset welds



Longitudinal seam weld on spoke



Seamweld.avi